

Home Laundry Dryers

Refer to Page 3 for Model Numbers

Parts



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Part No. 505904R1
November 2005

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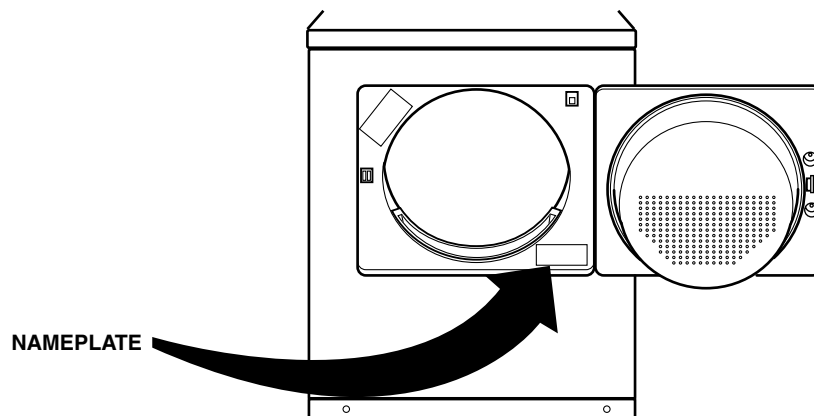
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



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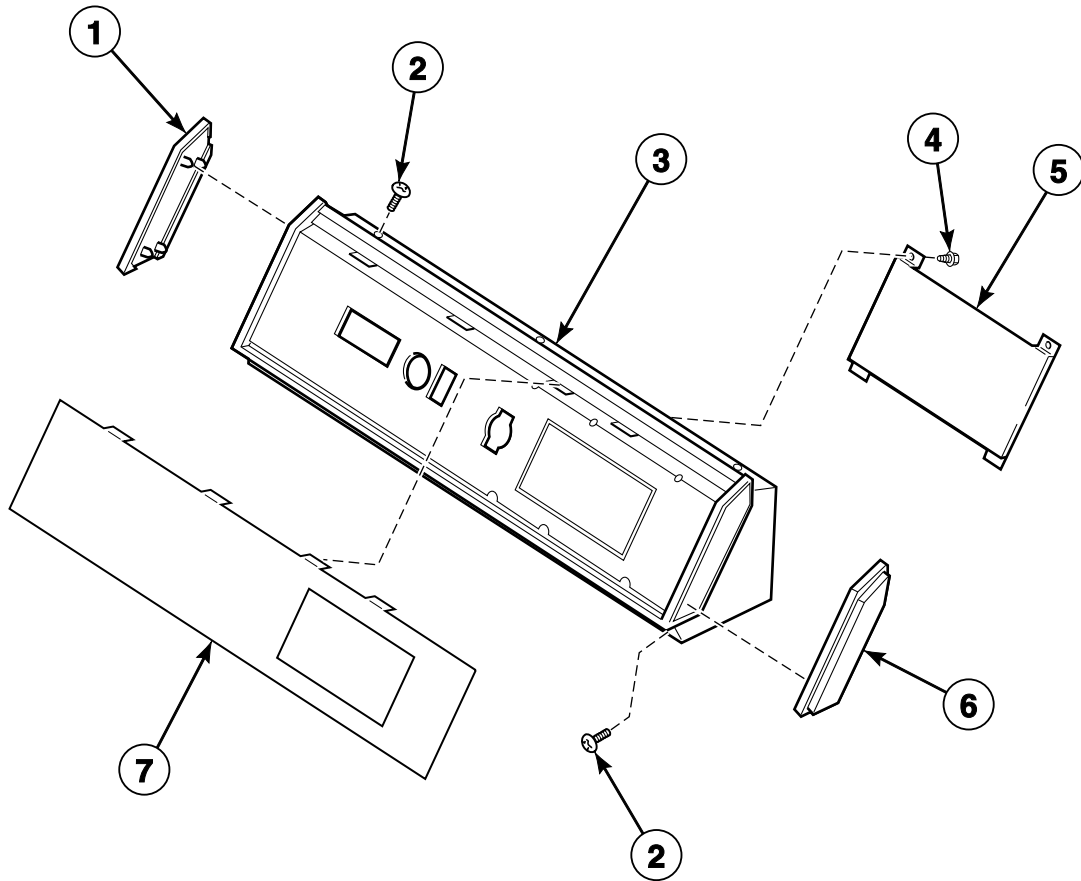
Model Identification

Information in this manual is applicable to these dryer models:

AE3213	AG9139	NE5313-4369	NE8633	NG6319
AE4113	AG9239	NE5313-4562	NG2119	NG6339
AE4213	NE2113	NE5313-4668	NG3319	NG6339-3000
AE5113	NE2113-4350	NE5513	NG3519	NG6519
AE5213	NE3313	NE5513-1760	NG4319	NG6539
AE7133	NE3513	NE5513-3300	NG4519	NG6619
AE7233	NE4313	NE6313	NG4619	NG7319
AE9133	NE4513	NE6333	NG4719	NG7519
AE9233	NE4613	NE6333-3000	NG5319	NG8339
AG3219	NE4713	NE6513	NG5319-3000	NG8539
AG4119	NE5313	NE6533	NG5319-3058	NG8639
AG4219	NE5313-1760	NE6613	NG5319-3080	VE3013
AG5119	NE5313-3000	NE7313	NG5319-3088	VE5013
AG5219	NE5313-3068	NE7513	NG5519	VG3019
AG7139	NE5313-3069	NE8333	NG5519-3300	VG5019
AG7239	NE5313-4350	NE8533		

Graphic Panel, Control Hood and Controls (Drawing 1 of 7)

Models AE7133, AE7233, AE9133, AE9233, AG7139, AG7239, AG9139, AG9239, NE6333, NE6333-3000, NE6533, NE8333, NE8533, NE8633, NG6339, NG6339-3000, NG6539, NG8339, NG8539 and NG8639



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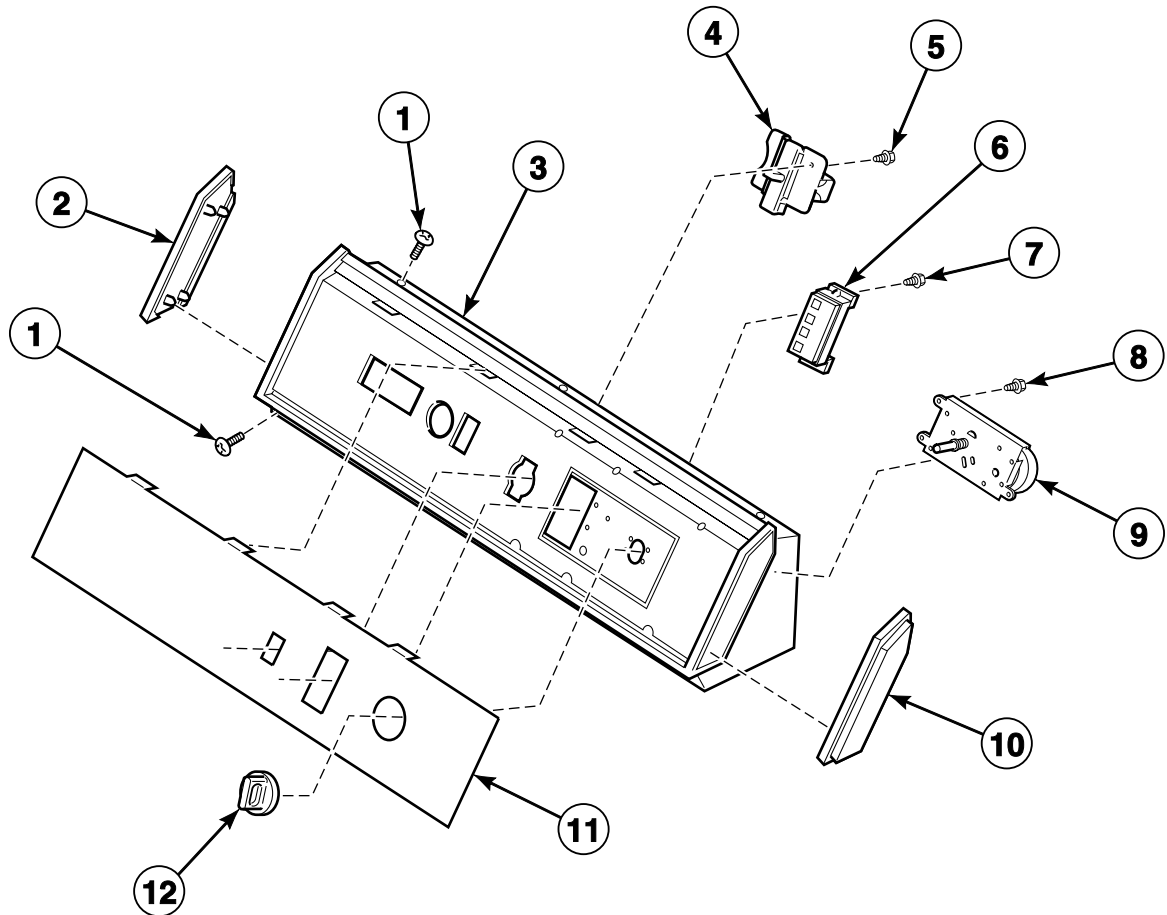
Graphic Panel, Control Hood and Controls (Drawing 1 of 7)

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	End Cap	Left; Models AE7133, AE9133, AG7139, AG9139, NE8633 and NG8639
	31249	End Cap	Left; All other models
2	31752	Screw	
3	N/A	Control Hood	
4	31260	Screw	
5	59608P	Electronic Control Assembly	Models AE9133, AG9139, NE8533, NE8633, NG8539 and NG8639
	59609P	Electronic Control Assembly	Models AE7133, AG7139, NE6533 and NG6539
	N/A	Electronic Control Assembly	All other models
6	N/A	End Cap	Right; Models AE7133, AE9133, AG7139, AG9139, NE8633 and NG8639
	31248	End Cap	All other models
7	N/A	Graphic Panel	

N/A = Part no longer available

Graphic Panel, Control Hood and Controls (Drawing 2 of 7)

Models NE7313, NE7513, NG7319 and NG7519



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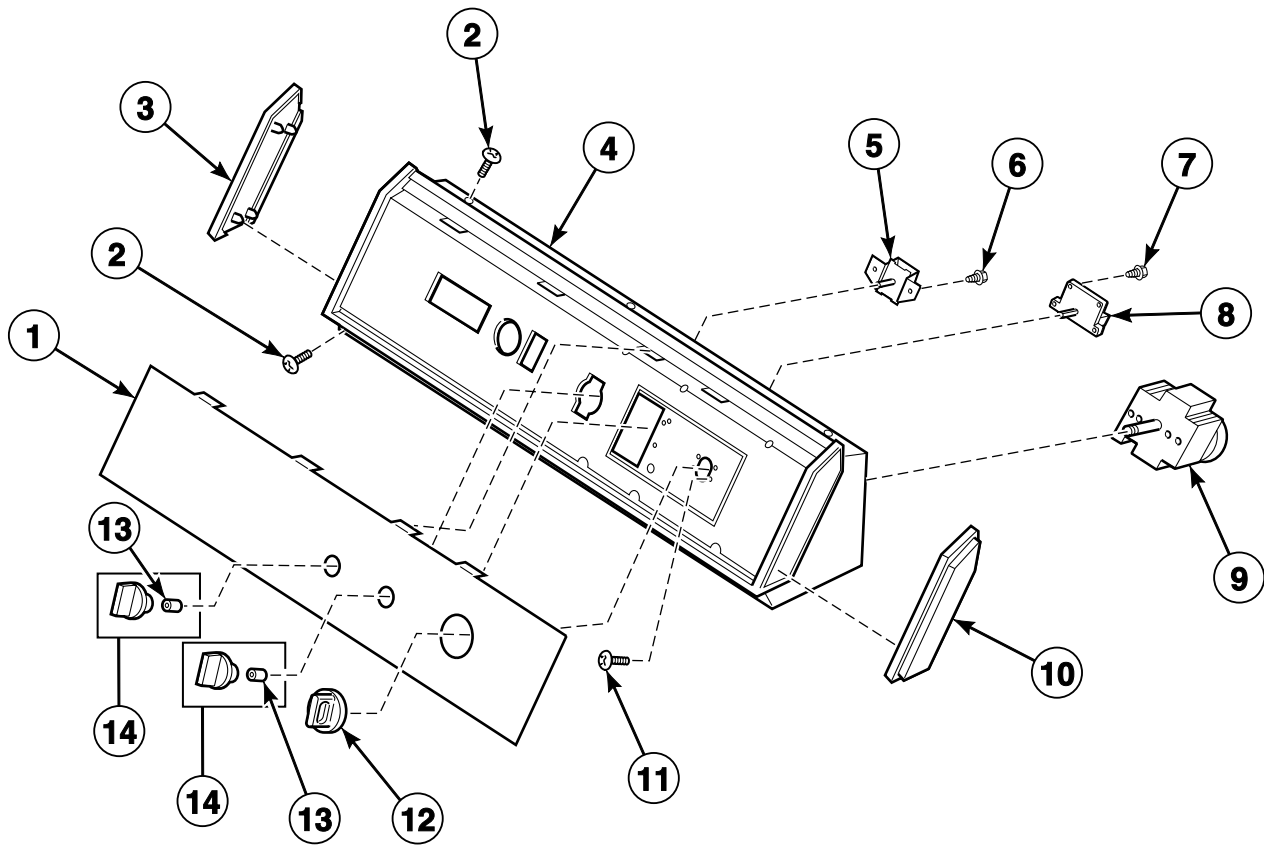
Graphic Panel, Control Hood and Controls (Drawing 2 of 7)

REF	PART NO.	DESCRIPTION	COMMENTS
1	31752	Screw	
2	31249	End Cap	Left
3	N/A	Hood and Mounting Plate Assembly	
4	N/A	Slide Signal	
5	31260	Screw	
6	N/A	Switch Assembly	Models NE7513 and NG7519
	59618	Switch Assembly	Models NE7313 and NG7319
7	33561	Screw	
8	501086	Screw	
9	502967	Timer	
10	31248	End Cap	Right
11	N/A	Graphic Panel	
12	59791	Timer Knob Assembly	Models NE7513 and NG7519
	N/A	Timer Knob Assembly	Models NE7313 and NG7319

N/A = Part no longer available

Graphic Panel, Control Hood and Controls (Drawing 3 of 7)

Models AE5113, AE5213, AG5119, AG5219, NE5313, NE5313-1760, NE5313-3000, NE5313-3068, NE5313-3069, NE5313-4350, NE5313-4369, NE5313-4562, NE5313-4668, NE5513, NE5513-1760, NE5513-3300, NE6613, NG5319, NG5319-3000, NG5319-3058, NG5319-3080, NG5319-3088, NG5519, NG5519-3300 and NG6619



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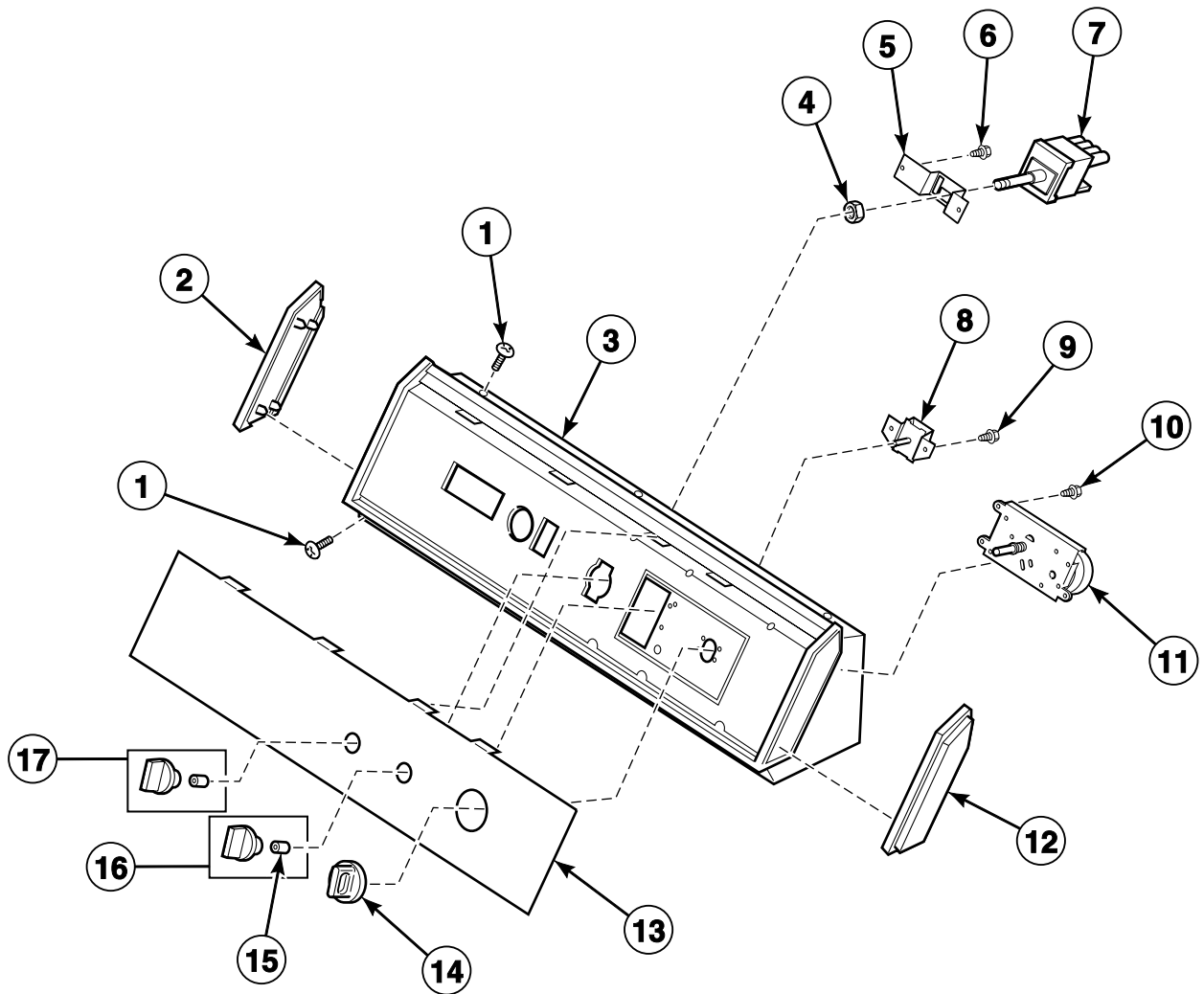
Graphic Panel, Control Hood and Controls (Drawing 3 of 7)

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Graphic Panel	
2	31752	Screw	
3	N/A	End Cap	Left; Models AE5113, AE5213, AG5119, AG5219, NE6613 and NG6619
	31249	End Cap	Left; All other models
4	N/A	Hood and Mounting Plate Assembly	
5	500823	Rotary Signal	Models AE5113, AE5213, AG5119, AG5219, NE5313, NE5513, NE6613, NG5319, NG5519 and NG6619
	N/A	Rotary Signal	All other models
6	31260	Screw	
7	23962	Screw	
8	59450	Rotate-to-Start Switch	
9	59422	Timer	Models AE5113, AE5213, AG5119, AG5219, NE5313, NE5513, NE6613, NG5319, NG5519 and NG6619 through Serial No. S6271975XG
	61402	Timer	Models AE5113, AE5213, AG5119, AG5219, NE5313, NE5513, NE6613, NG5319, NG5519 and NG6619 starting Serial No. S6271976XG
	59615	Timer	All other models
10	N/A	End Cap	Right; Models AE5113, AE5213, AG5119, AG5219, NE6613 and NG6619
	31248	End Cap	Right; All other models
11	501086	Screw	
12	59791	Timer Knob Assembly	Models AE5113, AG5119, NE5513, NE5513-1760, NE5513-3300, NE6613, NG5519, NG5519-3300 and NG6619
	N/A	Timer Knob Assembly	All other models
13	N/A	Retainer	
14	31286	Rotary Knob Assembly	Models AE5113, AG5119, NE5513, NE5513-1760, NE5513-3300, NE6613, NG5519, NG5519-3300 and NG6619
	N/A	Rotary Knob Assembly	All other models

N/A = Part no longer available

Graphic Panel, Control Hood and Controls (Drawing 4 of 7)

Models NE6313, NE6513, NG6319 and NG6519



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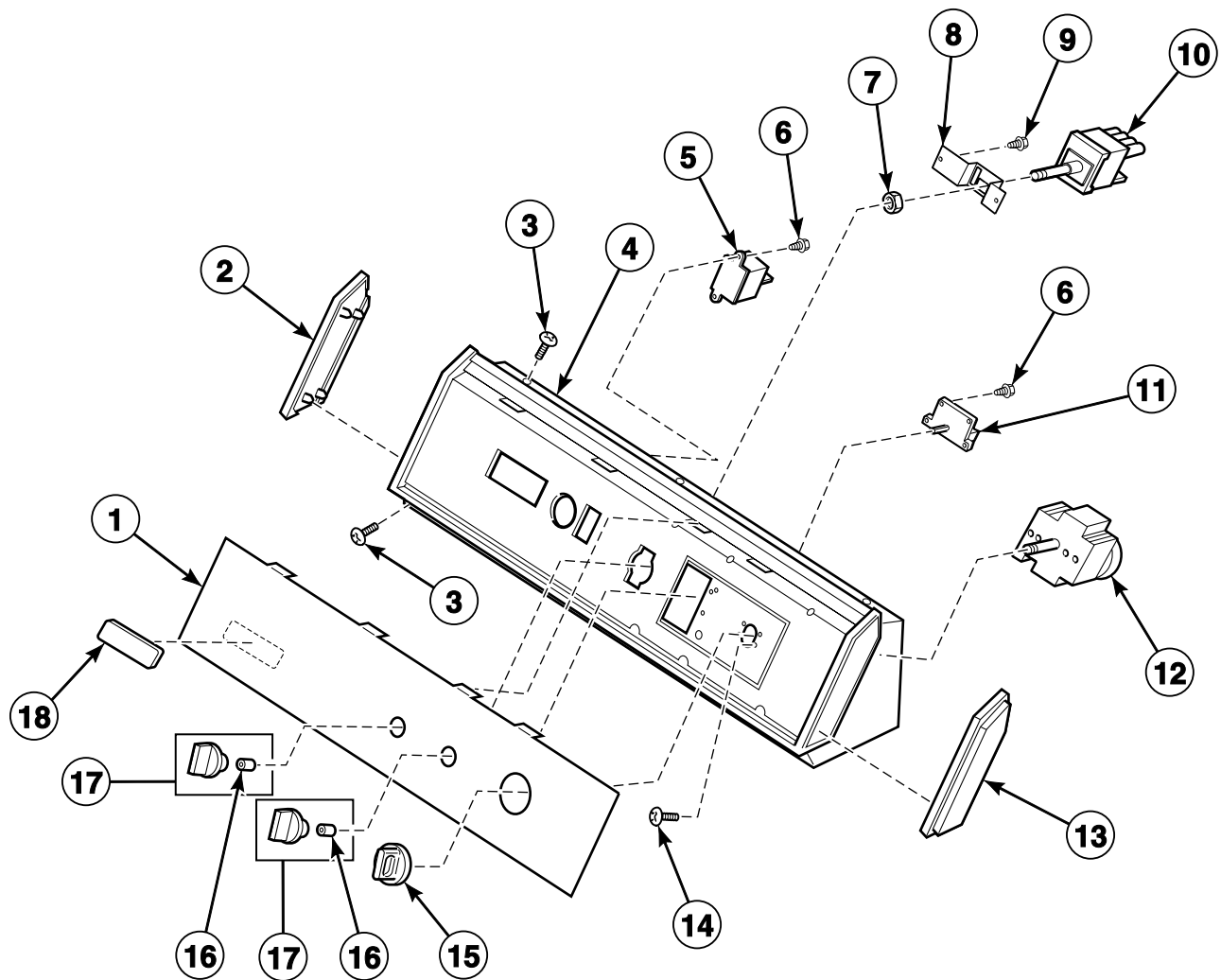
Graphic Panel, Control Hood and Controls (Drawing 4 of 7)

REF	PART NO.	DESCRIPTION	COMMENTS
1	31752	Screw	
2	31249	End Cap	Left
3	N/A	Hood and Mounting Plate Assembly	
4	57584	Nut	
5	N/A	Switch Mount Bracket	
6	23962	Screw	
7	58813	Fabric Selector Switch	Models through Serial No. S6271975XG
	61511	Fabric Selector Switch	Models starting Serial No. S6271976XG
8	500823	Rotary Signal	
9	31260	Screw	
10	501086	Screw	
11	502967	Timer	
12	31248	End Cap	Right
13	N/A	Graphic Panel	
14	59791	Timer Knob Assembly	Models NE6513 and NG6519
	N/A	Timer Knob Assembly	Models NE6313 and NG6319
15	N/A	Retainer	
16	31286	Rotary Knob Assembly	Models NE6513 and NG6519
	N/A	Rotary Knob Assembly	Models NE6313 and NG6319
17	N/A	Rotary Knob Assembly	

N/A = Part no longer available

Graphic Panel, Control Hood and Controls (Drawing 5 of 7)

Models AE4213, AG4219, NE4313, NE4513, NE4613, NE4713, NG4319, NG4519, NG4619, NG4719, VE5013 and VG5019



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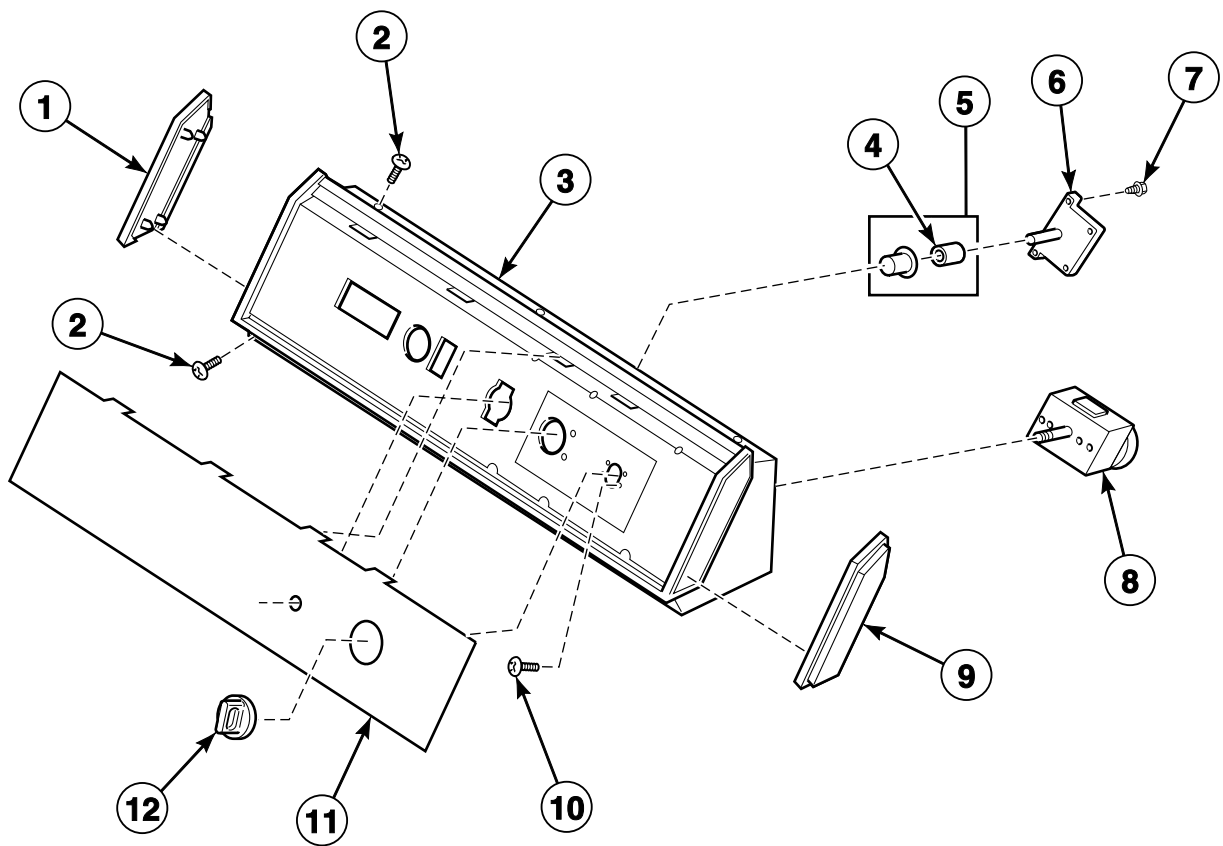
Graphic Panel, Control Hood and Controls (Drawing 5 of 7)

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Graphic Panel	
2	N/A	End Cap	Left; Models NE4613, NG4619, VE5013 and VG5019
	31249	End Cap	Left; All other models
3	31752	Screw	
4	N/A	Hood and Mounting Plate Assembly	
5	N/A	Signal	Models NE4313, NE4513, NG4319, NG4519, VE5013 and VG5019 starting Serial No. S6242594XD
6	23962	Screw	
7	57584	Nut	
8	N/A	Switch Mount Bracket	
9	31260	Screw	
10	58813	Fabric Selector Switch	Models through Serial No. S6271975XG
	61511	Fabric Selector Switch	Models starting Serial No. S6271976XG
11	59450	Rotate-to-Start Switch	
12	59497	Timer	
13	N/A	End Cap	Right; Models NE4613, NG4619, VE5013 and VG5019
	31248	End Cap	Right; All other models
14	501086	Screw	
15	N/A	Timer Knob Assembly	Models NE4313, NG4319, VE5013 and VG5019
	59791	Timer Knob Assembly	Models NE4513, NE4613, NE4713, NG4519, NG4619 and NG4719
16	N/A	Retainer	
17	N/A	Rotary Knob Assembly	Models NE4313, NG4319, VE5013 and VG5019
	31286	Rotary Knob Assembly	Models NE4513, NE4613, NE4713, NG4519, NG4619 and NG4719
18	N/A	Nameplate	Models NE4713 and NG4719

N/A = Part no longer available

Graphic Panel, Control Hood and Controls (Drawing 6 of 7)

Models AE3213, AE4113, AG3219, AG4119, NE3313, NE3513, NG3319, NG3519, VE3013 and VG3019



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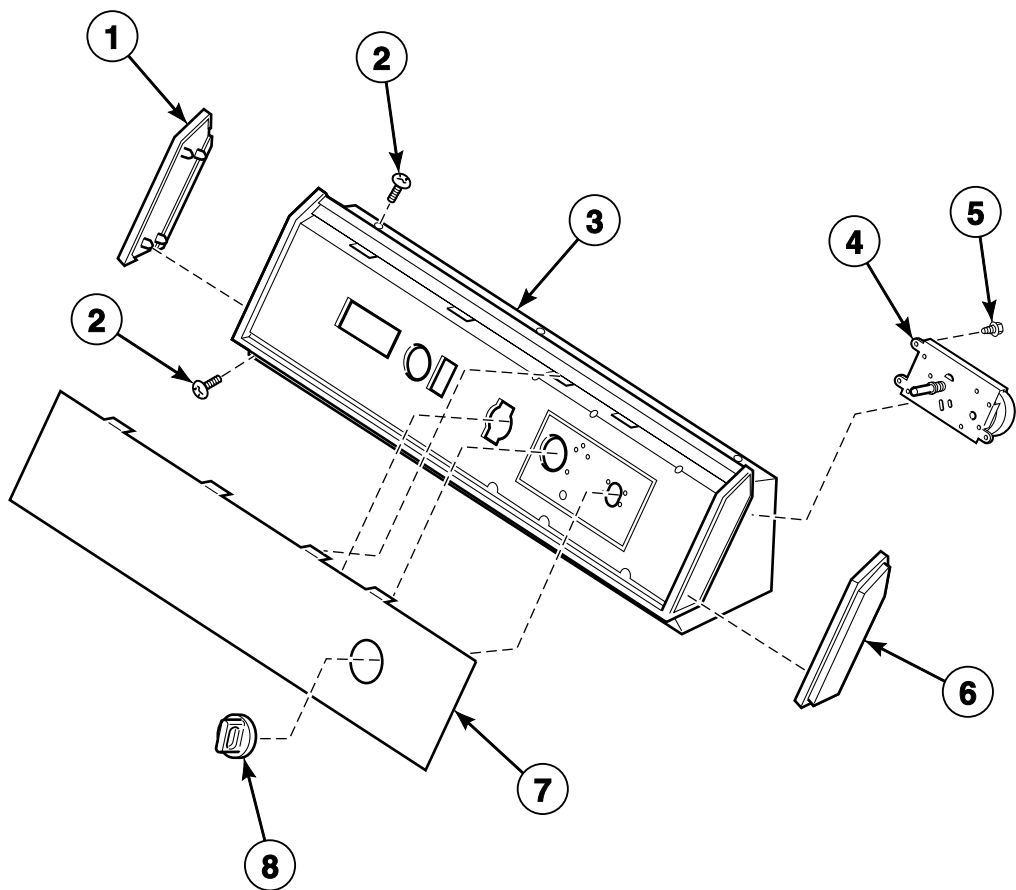
Graphic Panel, Control Hood and Controls (Drawing 6 of 7)

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	End Cap	Left; Models AE4113, AG4119, VE3013 and VG3019
	31249	End Cap	Left; All other models
2	31752	Screw	
3	N/A	Hood and Mounting Plate Assembly	
4	N/A	Retainer	
5	N/A	Push-to-Start Button Assembly	Models AE3213, AE4113, AG3219 and AG4119
6	59449	Push-to-Start Switch	Models AE3213, AE4113, AG3219 and AG4119
7	23962	Screw	
8	59418	Timer	
9	N/A	End Cap	Right; Models AE4113, AG4119, VE3013 and VG3019
	31248	End Cap	Right; All other models
10	501086	Screw	
11	N/A	Graphic Panel	
12	59791	Timer Knob Assembly	Models AE4113, AG4119, NE3513 and NG3519
	N/A	Timer Knob Assembly	Models NE3313, NG3319, VE3013 and VG3019

N/A = Part no longer available

Graphic Panel, Control Hood and Controls (Drawing 7 of 7)

Models NE2113, NE2113-4350 and NG2119



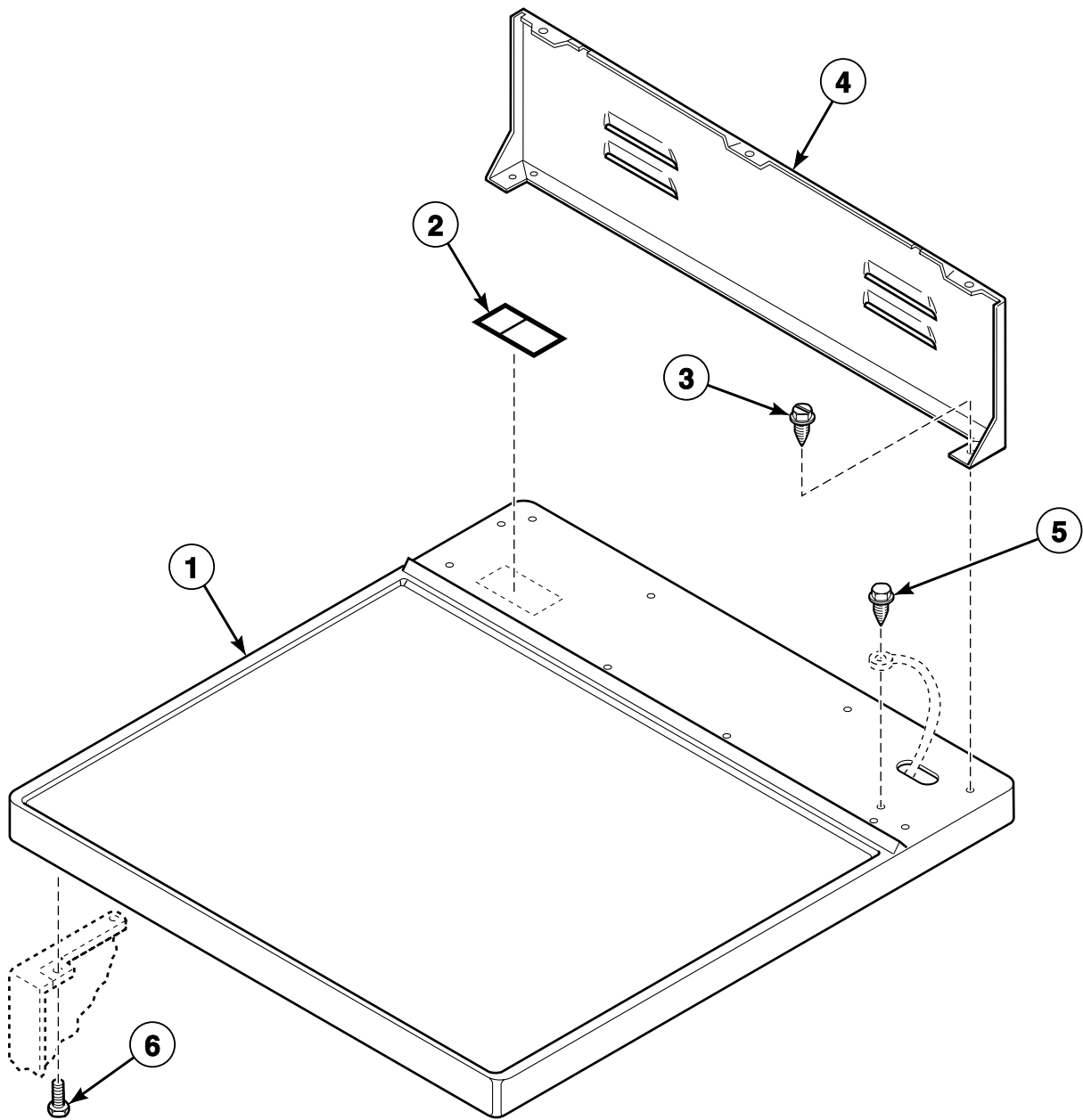
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Graphic Panel, Control Hood and Controls (Drawing 7 of 7)

REF	PART NO.	DESCRIPTION	COMMENTS
1	34460	End Cap	Left
2	31752	Screw	
3	N/A	Hood and Mounting Plate Assembly	
4	59420	Timer	Models NE2113 and NG2119
	60712	Timer	Model NE2113-4350
5	501086	Screw	
6	34459	End Cap	Right
7	N/A	Graphic Panel	
8	N/A	Timer Knob Assembly	

N/A = Part no longer available

Cabinet Top and Control Hood Back Panel



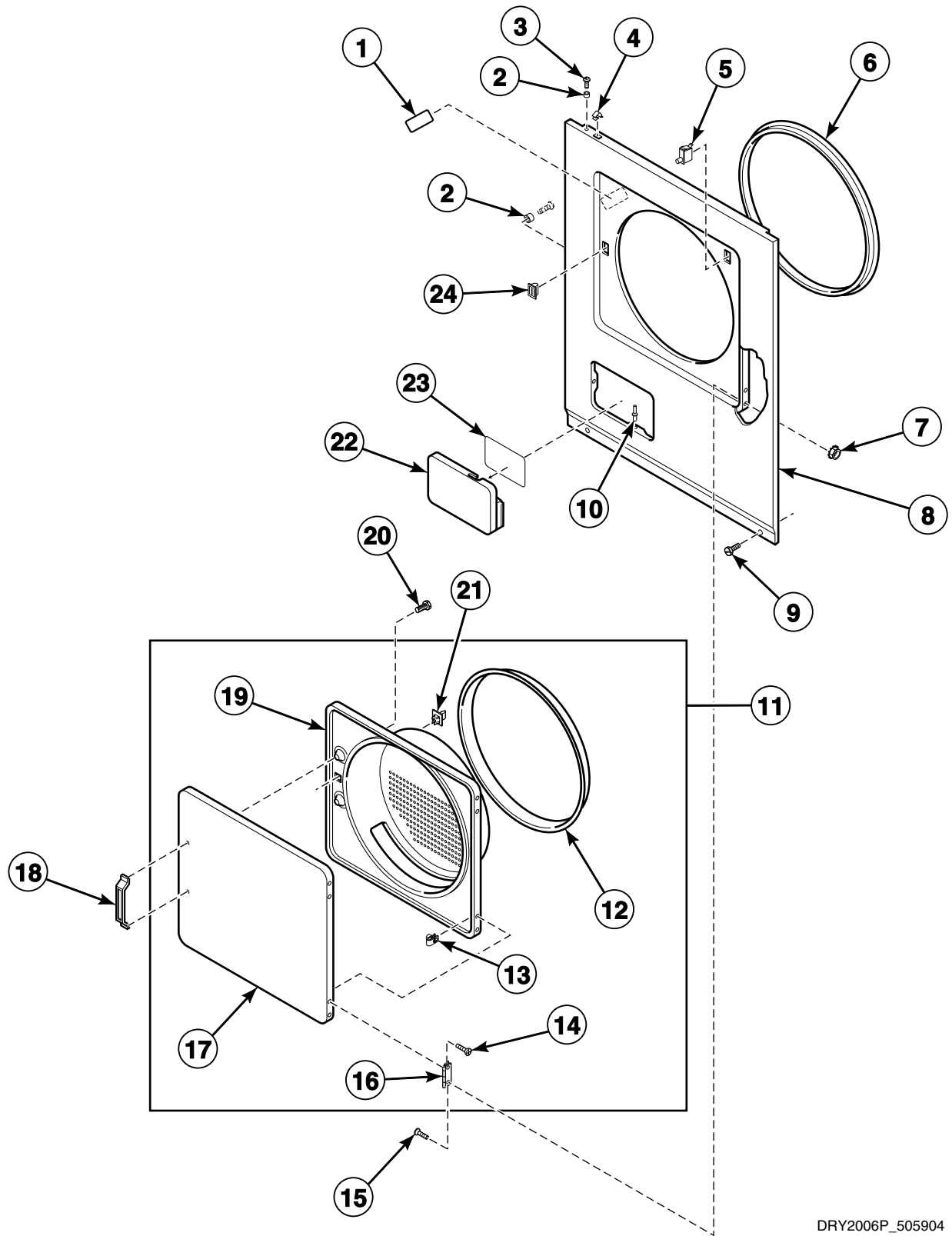
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Cabinet Top and Control Hood Back Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	510029WP	Top Panel Kit	White
	510029LP	Top Panel Kit	Almond
	N/A	Top Panel Kit	Harvest Gold
2	505281	Disconnect Power Warning Label	
3	23962	Screw	
4	510099	Hood Back Panel	
5	20530	Screw	
6	33562	Screw	

N/A = Part no longer available

Loading Door, Front Panels and Access Door



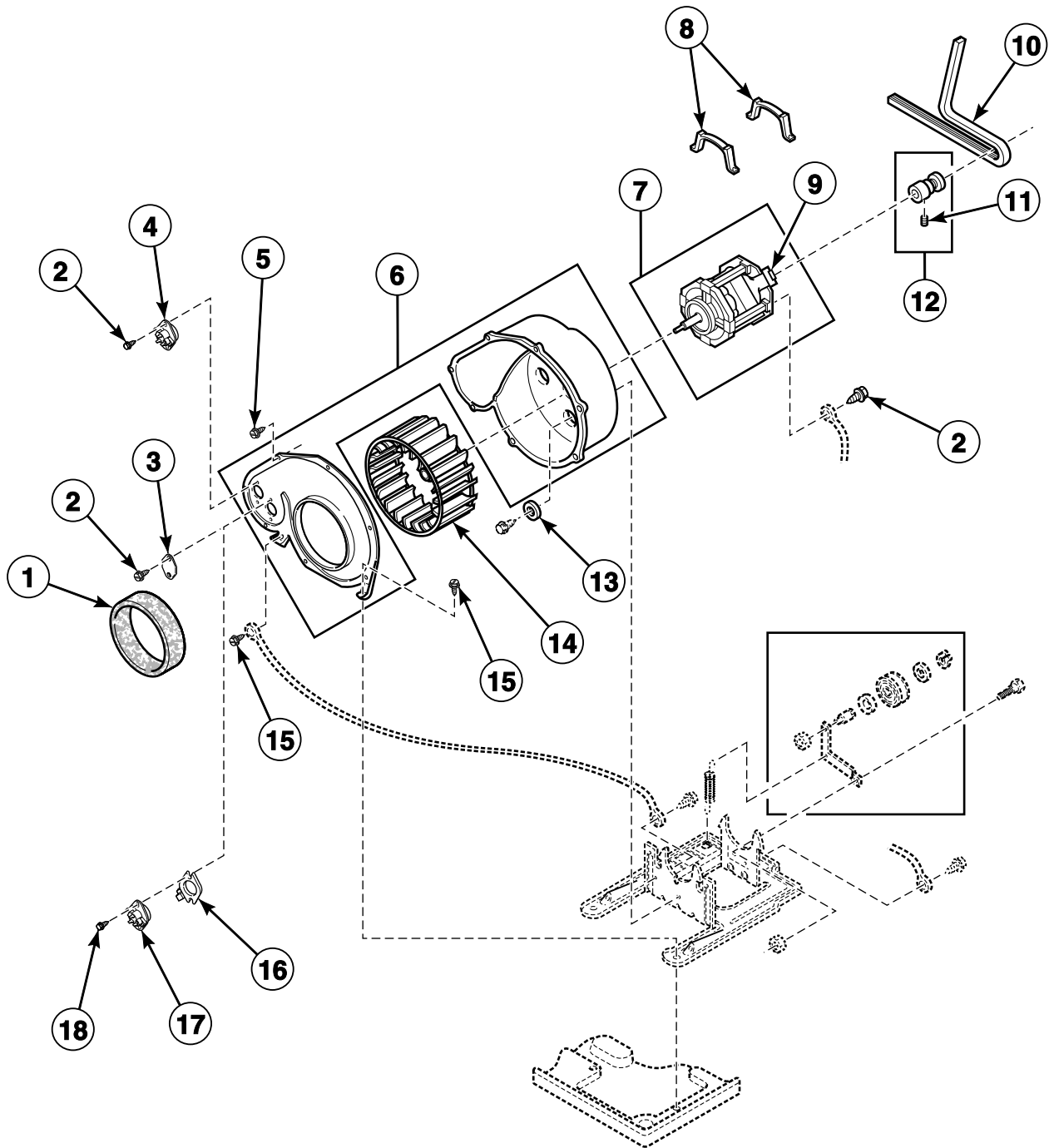
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Loading Door, Front Panels and Access Door

REF	PART NO.	DESCRIPTION	COMMENTS
	21147	Washer	Used on front panel to fasten access door; Models starting Serial No. S6447808YH
	N/A	Screw	Used on front panel to fasten access door; Models starting Serial No. S6447808YH
1	N/A	Warning Sticker	Models NE2113, NE2113-4350 and NG2119
	500281	Warning/Caution Label	All other models
2	56079	Panel Locator	
3	39733	Screw	
4	28835	Speed Clip	
5	504570	Switch	
6	61380	Front Panel Seal	
7	51236	Nut	
8	62420WP	Front Panel Assembly	White; Electric models
	N/A	Front Panel Assembly	Gas models
9	503661	Screw	
10	56534	Support Barrel	
11	N/A	Door Assembly	Models through Serial No. S6447808YH
	62300WP	Door Assembly	Models starting Serial No. S6447808YH
12	61379	Door Seal	
13	23407	Nut	
14	52864	Screw	
15	22649	Screw	
16	56045	Hinge	
17	N/A	Door	
18	61925	Door Pull	
19	N/A	Door Liner	
20	33561	Screw	
21	510181	Door Strike	
22	60795W	Access Door	White; Gas models
	N/A	Access Door	Almond and Harvest Gold; Gas models
23	511004	Gas Clearance Label	
24	510177	Door Catch Assembly	

N/A = Part no longer available

Motor, Exhaust Fan and Belt (Drawing 1 of 2)



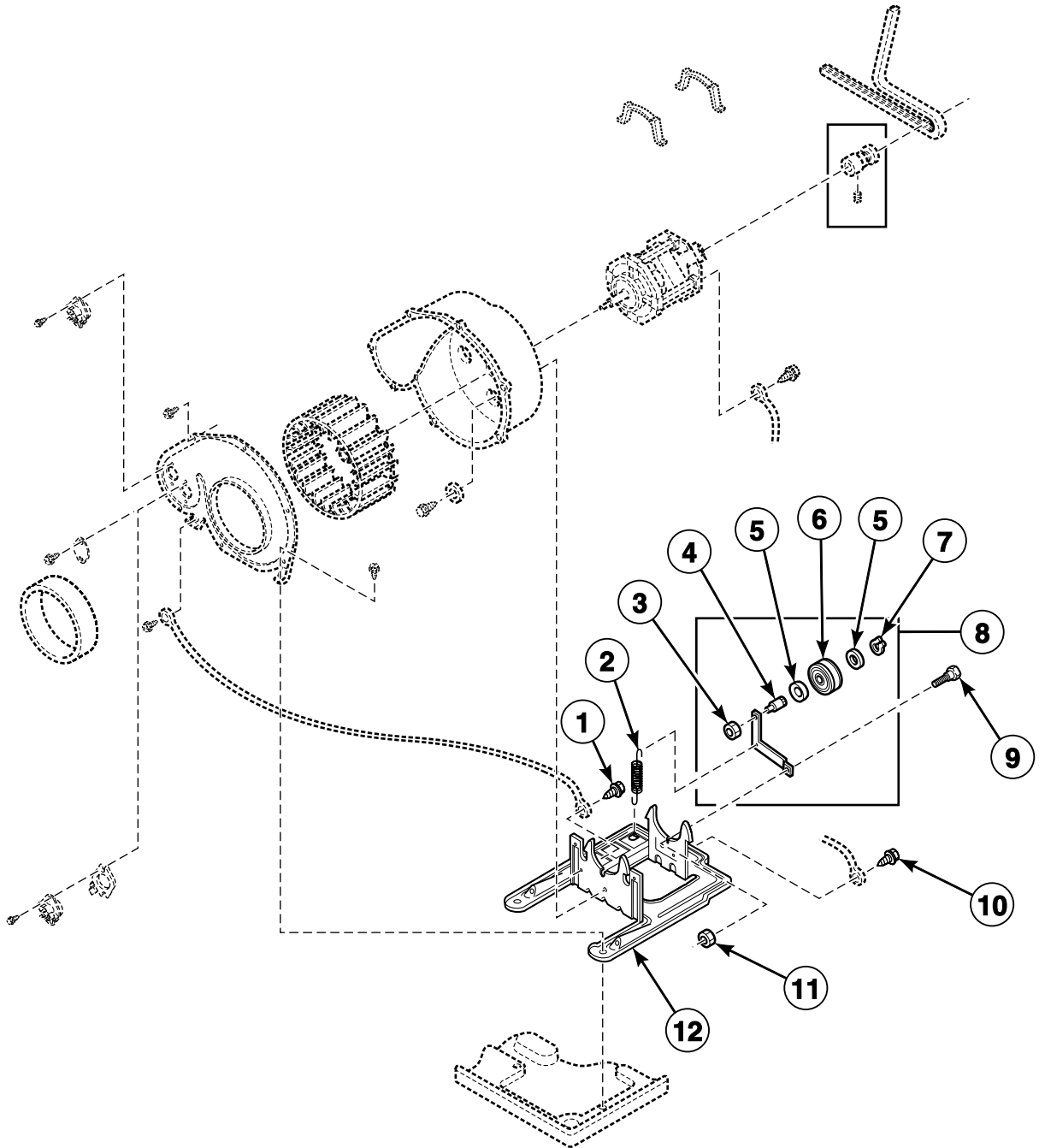
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Motor, Exhaust Fan and Belt (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Apply to motor shaft before installing blower fan assembly
1	56065	Seal	
2	23222	Screw	
3	61203	Thermostat Opening Cover	Models AE4113, AE7133, AE7233, AE9133, AE9233, AG4119, AG7139, AG7239, AG9139, AG9239, NE2113, NE3313, NE3513, NE6333, NE6533, NE8333, NE8533, NE8633, NG2119, NG3319, NG3519, NG6339, NG6539, NG8339, NG8539, NG8639, VE3013 and VG3019
4	56410	Thermostat	
5	23962	Screw	
6	511969P	Blower Housing and Cover Kit	
7	58056	Motor	Includes switch; Models NE2113-4350, NE5313-1760, NE5313-3000, NE5313-3068, NE5313-3069, NE5313-4350, NE5313-4369, NE5313-4562, NE5313-4668, NE5513-1760, NE5513-3300, NE6333-3000, NG5319-3000, NG5319-3058, NG5319-3080, NG5319-3088, NG5519-3300 and NG6339-3000
	58044	Motor	Includes switch; All other models
8	510180	Motor Mount Clamp	
9	N/A	Motor Switch	
10	511255	Cylinder Belt	
11	62541	Screw	
12	N/A	Motor Pulley Kit	
13	20492	Washer	
14	510139	Blower Fan Assembly	
15	51780	Screw	
16	61401	Thermostat Heater	Use with 61372 Thermostat
17	510523	Thermistor Assembly	Black; Models AE7133, AE9133, AG7139, AG9139, NE6333, NE6533, NE8333, NE8533, NE8633, NG6339, NG6539, NG8339, NG8539 and NG8639
	56410	Thermostat	Models AE4113, AG4119, NE2113, NE3313, NE3513, NG2119, NG3319, NG3519, VE3013 and VG3019 starting Serial No. S6271975SG
	N/A	Thermostat	Models AE5113, AG5119, NE4313, NE4513, NE4613, NE4713, NE5313, NE5513, NE6313, NE6513, NE6613, NE7313, NE7513, NG4319, NG4519, NG4619, NG4719, NG5319, NG5519, NG6319, NG6519, NG6619, NG7319, NG7519, VE5013 and VG5019 through Serial No. S6271975XG
	61372	Thermostat	Models AE5113, AG5119, NE4313, NE4513, NE4613, NE4713, NE5313, NE5513, NE6313, NE6513, NE6613, NE7313, NE7513, NG4319, NG4519, NG4619, NG4719, NG5319, NG5519, NG6319, NG6519, NG6619, NG7319, NG7519, VE5013 and VG5019 starting Serial No. S6271976XG
18	23222	Screw	For 56410 Thermostat and 510523 Thermistor Assembly
	33561	Screw	For 61372 Thermostat

N/A = Part no longer available

Motor, Exhaust Fan and Belt (Drawing 2 of 2)



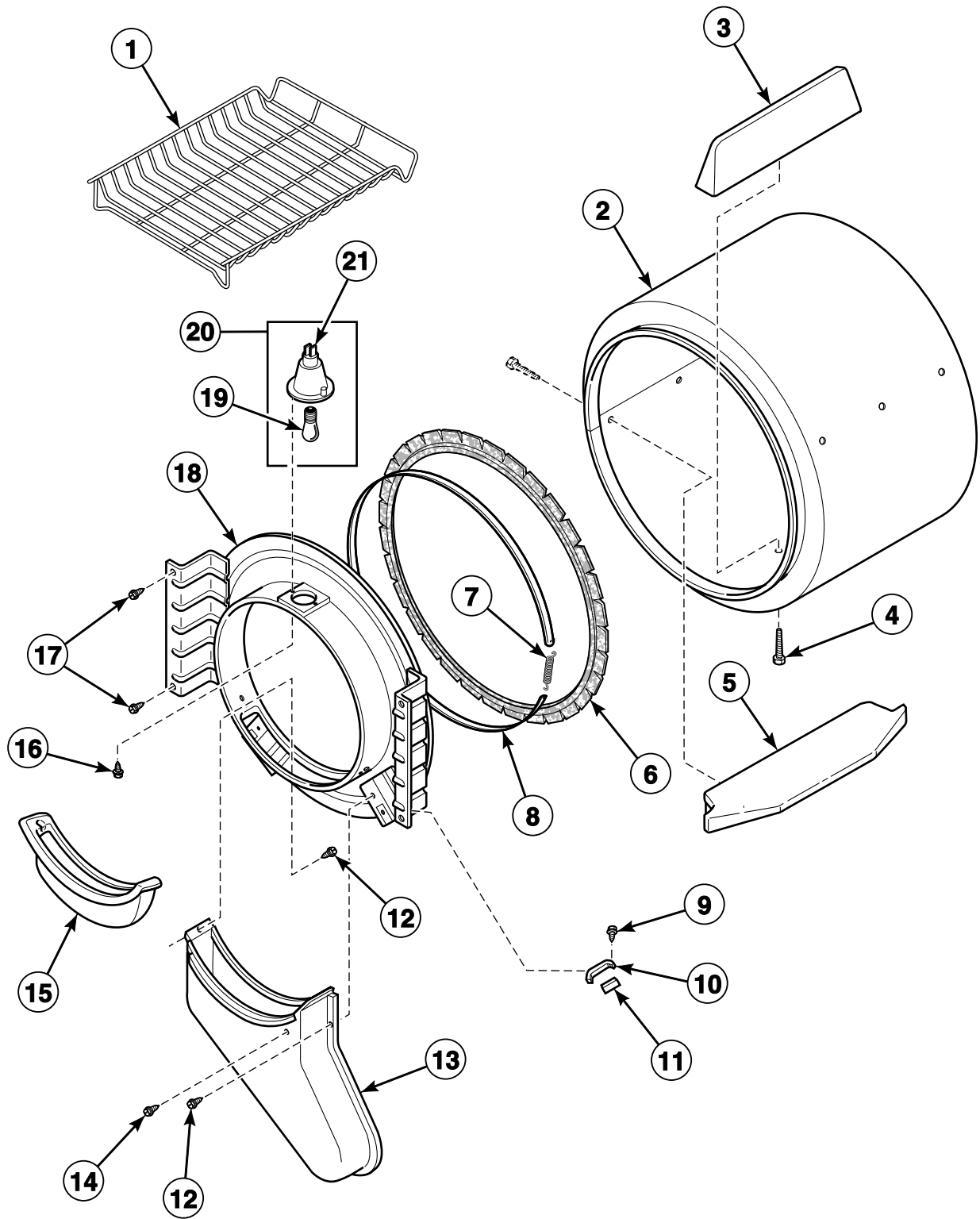
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Motor, Exhaust Fan and Belt (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	51780	Screw	
2	510185	Idler Spring	
3	56156	Nut	
4	56461	Shaft	
5	52549	Washer	
6	510142	Idler Wheel and Bearing Assembly	
7	23748	Retaining Ring	
8	511227	Motor Mount and Idler Assembly	
9	N/A	Screw	
10	23222	Screw	
11	52566	Nut	
12	510060	Motor Mount	

N/A = Part no longer available

Front Bulkhead, Air Duct, Felt Seal and Cylinder



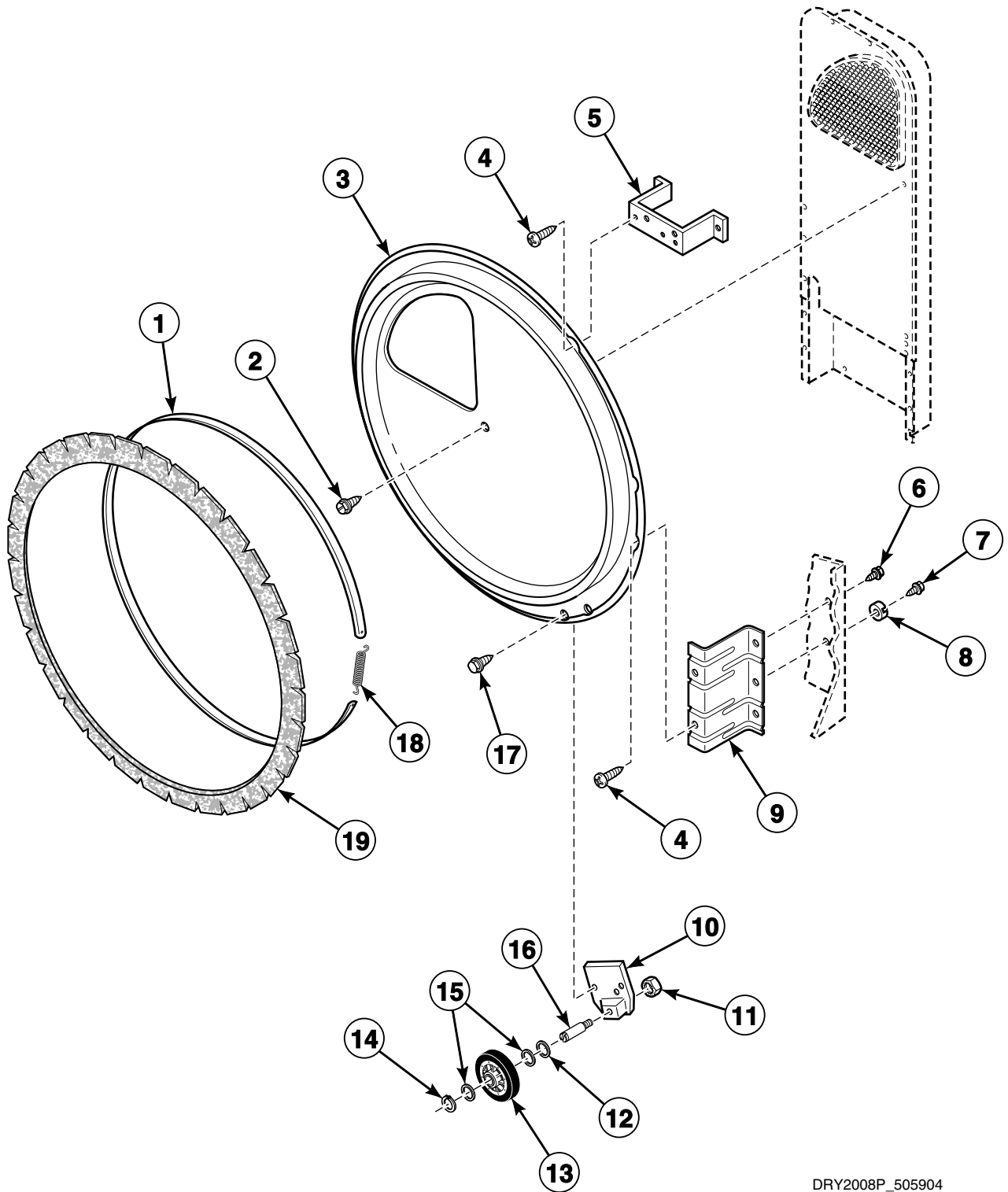
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Front Bulkhead, Air Duct, Felt Seal and Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Drying Rack	Optional on some models
2	60645P	Cylinder Assembly	Includes baffles
3	61399	Cylinder Baffle	Short; 2 required
4	62588	Screw	
5	61027	Cylinder Baffle	Extended; 1 required
6	56088	Seal Assembly	
7	52310	Spring	
8	56090	Seal Strap	
9	23962	Screw	
10	61448	Cylinder Glide	
11	58049	Thin Pad	
12	33561	Screw	
13	60786	Air Duct Assembly	
14	N/A	Bumper	
15	61376P	Lint Filter	
16	31260	Screw	
17	33562	Screw	
18	N/A	Front Bulkhead Assembly	
19	60954	Drum Light Lamp	Use with 60953P Cylinder Light Assembly; Models AE9133, AG9139, NE6313, NE6513, NE6613, NE7313, NE7513, NE8333, NE8533, NE8633, NG6319, NG6519, NG6619, NG7319, NG7519, NG8339, NG8539 and NG8639
20	N/A	Cylinder Light Assembly	Models AE9133, AG9139, NE6313, NE6513, NE6613, NE7313, NE7513, NE8333, NE8533, NE8633, NG6319, NG6519, NG6619, NG7319, NG7519, NG8339, NG8539 and NG8639
21	N/A	Cylinder Light Assembly	Models AE9133, AG9139, NE6313, NE6513, NE6613, NE7313, NE7513, NE8333, NE8533, NE8633, NG6319, NG6519, NG6619, NG7319, NG7519, NG8339, NG8539 and NG8639

N/A = Part no longer available

Rear Bulkhead, Felt Seal and Cylinder Roller



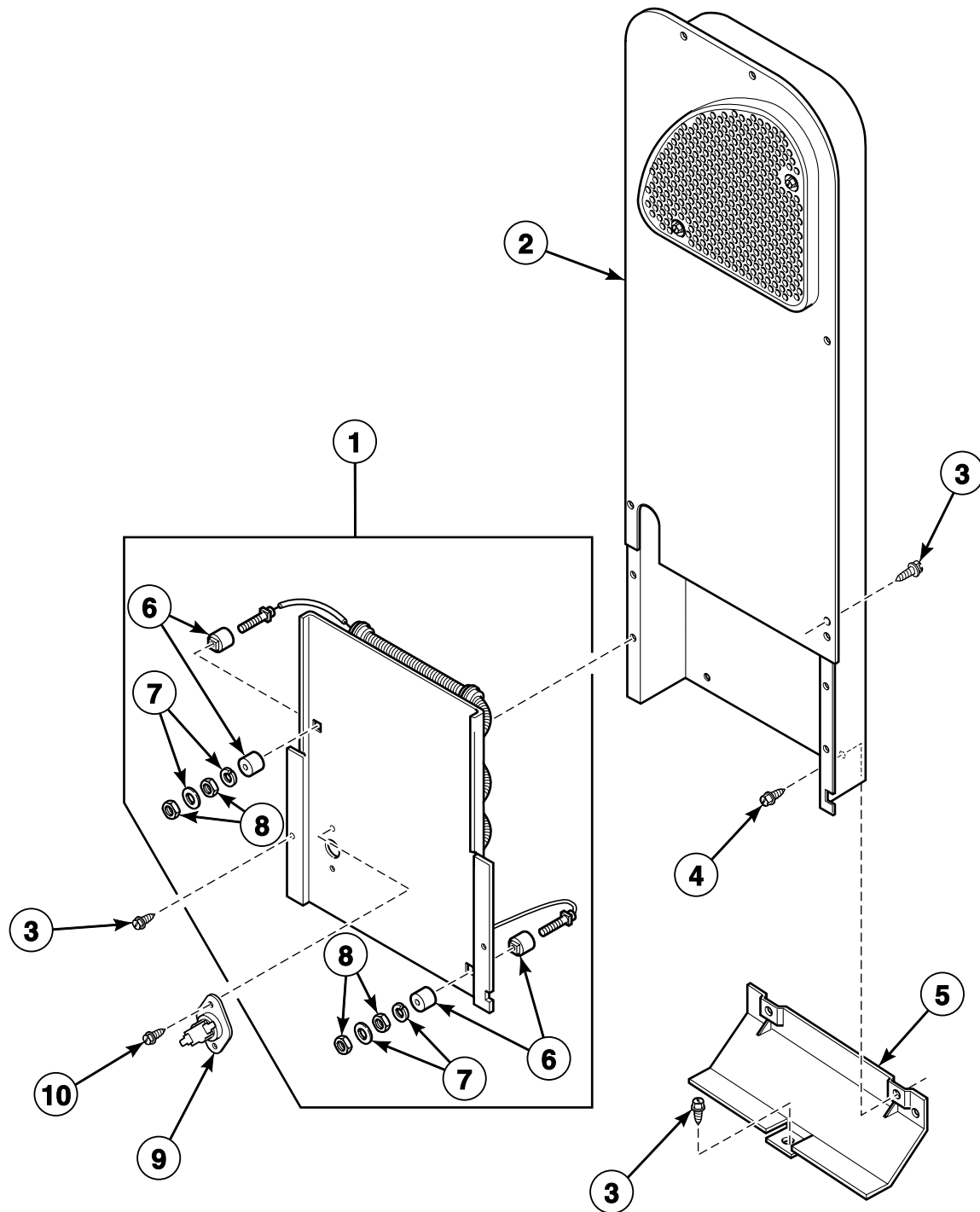
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Rear Bulkhead, Felt Seal and Cylinder Roller

REF	PART NO.	DESCRIPTION	COMMENTS
1	56090	Seal Strap	
2	33561	Screw	
3	61135P	Rear Bulkhead Assembly	Includes roller bracket
4	M400664	Screw	
5	N/A	Terminal Block Bracket	
6	33562	Screw	
7	52909	Screw	Green
8	51474	Washer	
9	N/A	Rear Bulkhead Bracket	
10	N/A	Cylinder Roller Bracket	Models starting Serial No. S6271976XG
11	56156	Nut	
12	23886	Washer	
13	62649	Cylinder Roller	
14	23748	Retaining Ring	
15	52549	Washer	
16	56461	Shaft	
17	51780	Screw	
18	52310	Spring	
19	56088	Seal Assembly	

N/A = Part no longer available

Heater Duct - Electric Models Through Serial No. S6271975XG



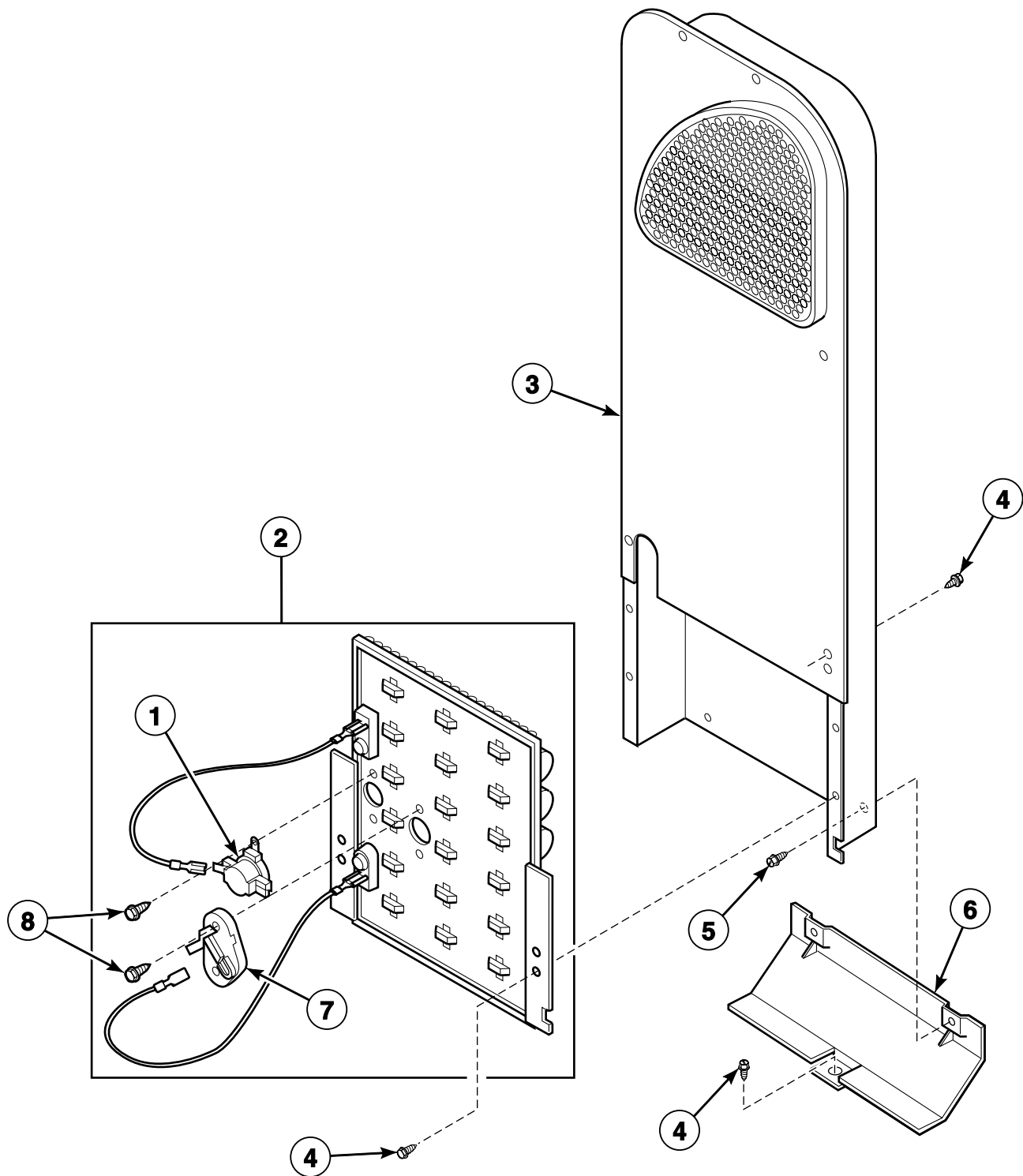
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Heater Duct - Electric Models Through Serial No. S6271975XG

REF	PART NO.	DESCRIPTION	COMMENTS
1	61928	Heater Kit Assembly	208 Volt; 4750 Watt; White
	61927	Heater Kit Assembly	230 Volt; 5000 Watt
	61929	Heater Kit Assembly	240 Volt/50 Hertz; 4.8 kW
	61930	Heater Kit Assembly	240 Volt/50 Hertz; 4.0 kW
	61931	Heater Kit Assembly	240 Volt; 3.1 kW
2	510025P	Heater Duct and Screw Assembly	
3	33562	Screw	
4	51780	Screw	
5	60952	Heat Duct Shield	
6	N/A	Thermal Bushings Assembly	
7	56552	Washer	
8	Q6163	Nut	
9	56082	Limit Thermostat	
10	23222	Screw	

N/A = Part no longer available

Heater Duct - Electric Models Starting Serial No. S6271976XG

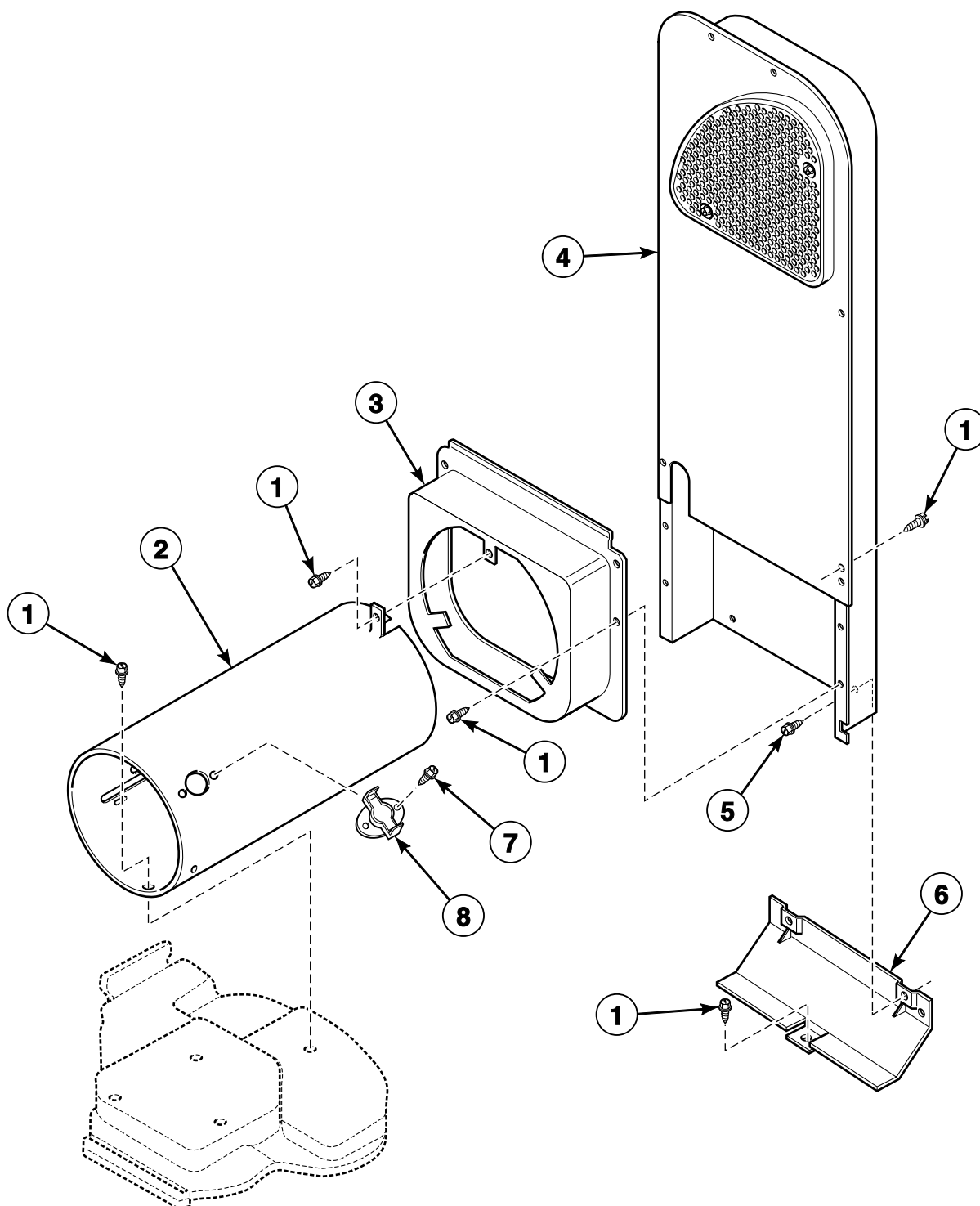


DRY2009P_505904

Heater Duct - Electric Models Starting Serial No. S6271976XG

REF	PART NO.	DESCRIPTION	COMMENTS
1	510701	Limit Thermostat	
2	61928	Heater Kit Assembly	208 Volt; 4750 Watt; White; Includes items 1, 7 and 8
	61927	Heater Kit Assembly	240 Volt; 5000 Watt; Red; Includes items 1, 7 and 8
	61929	Heater Kit Assembly	240 Volt/50 Hertz; 4.8 kW; Includes items 1, 7 and 8
	61930	Heater Kit Assembly	240 Volt/50 Hertz; 4.0 kW; Includes items 1, 7 and 8
	61931	Heater Kit Assembly	240 Volt; 3.1 kW; Includes items 1, 7 and 8
3	510025P	Heater Duct and Screw Assembly	
4	33562	Screw	
5	51780	Screw	
6	60952	Heat Duct Shield	
7	490P3	Thermal Fuse Kit	Includes items 1 and 8
8	23222	Screw	

Heater Duct - Gas Models Through Serial No. S6333959XM



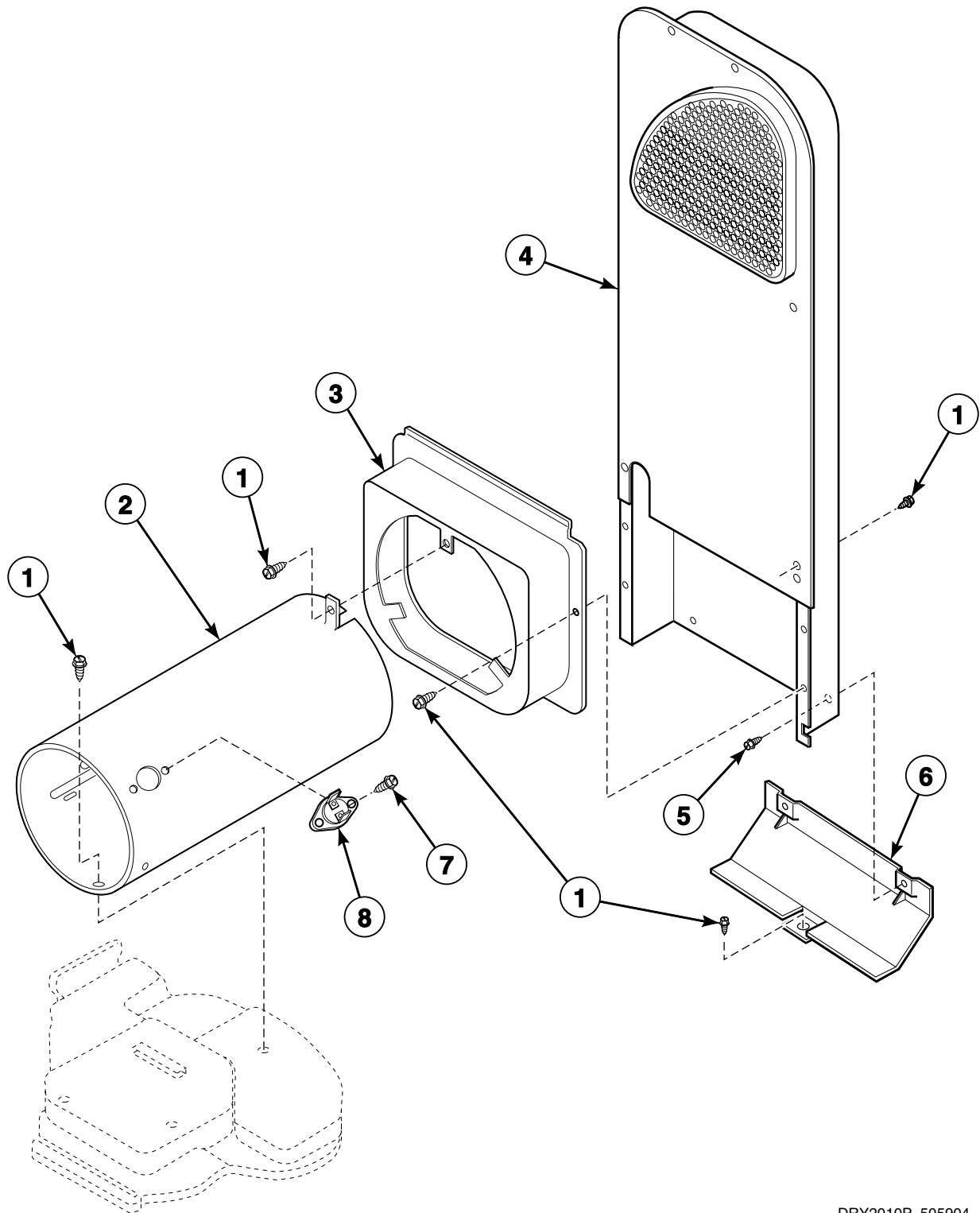
DRY2004P_505904

Heater Duct - Gas Models Through Serial No. S6333959XM

REF	PART NO.	DESCRIPTION	COMMENTS
1	33562	Screw	
2	N/A	Combustion Duct Assembly	
3	510101	Heat Duct Shroud	
4	510025P	Heater Duct and Screw Assembly	
5	51780	Screw	
6	60952	Heat Duct Shield	
7	23222	Screw	
8	489P3	Thermostat and Plate Kit	

N/A = Part no longer available

Heater Duct - Gas Models Starting Serial No. S6333960XM



DRY2010P_505904

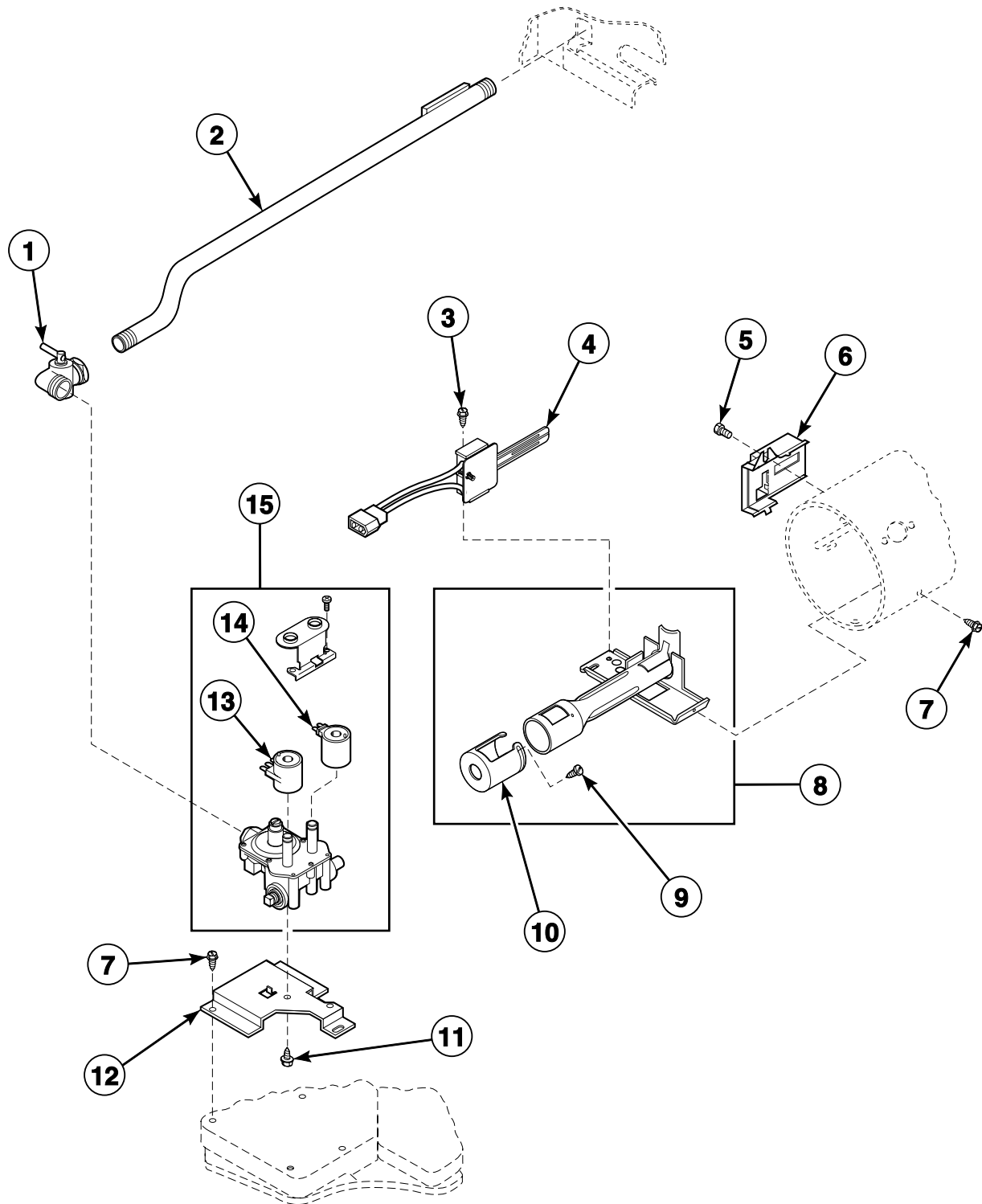
Heater Duct - Gas Models Starting Serial No. S6333960XM

REF	PART NO.	DESCRIPTION	COMMENTS
1	33562	Screw	
2	N/A	Combustion Duct Assembly	
3	510101	Heat Duct Shroud	
4	510025P	Heater Duct and Screw Assembly	
5	51780	Screw	
6	60952	Heat Duct Shield	
7	51782	Screw	
8	489P3	Thermostat and Plate Kit	

N/A = Part no longer available

Gas Valve, Igniter and Gas Conversion Kits

Gas Models



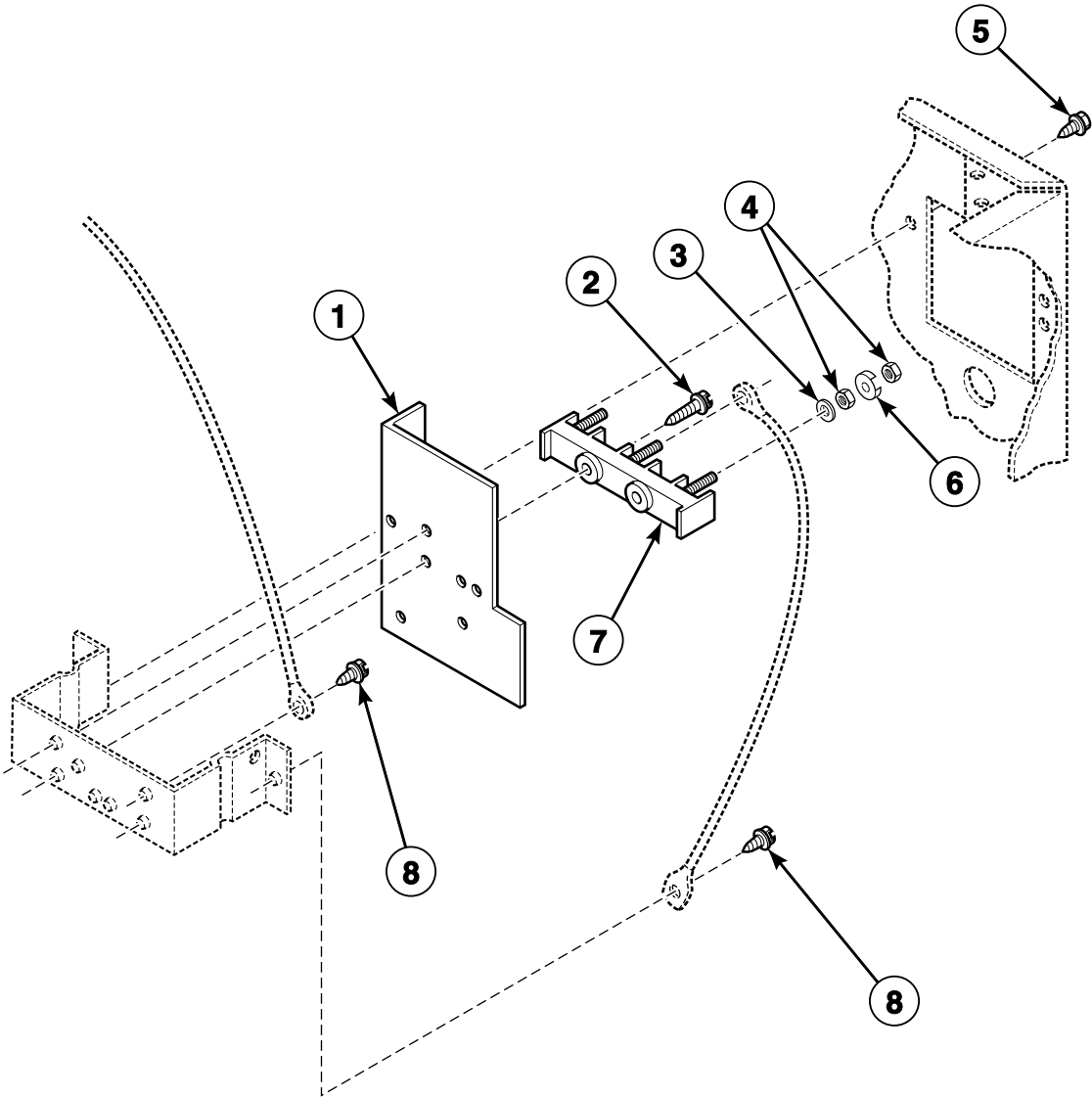
DRY2011P_505904

Gas Valve, Igniter and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	401P3	L.P. Conversion Kit	Used to convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.)
	402P3	N.G. Conversion Kit	Used to convert dryers from L.P. to N.G. or Mixed Gas
1	510205	Elbow Shut-Off Valve	
2	N/A	Lead-In Pipe Assembly	
3	56693	Screw	
4	510184P	Igniter and Bracket Assembly	
5	23222	Screw	
6	510213	Sensor	
7	33562	Screw	
8	510149	Burner Assembly	
9	N/A	Screw	
10	N/A	Air Shutter	
11	56124	Screw	
12	510128	Gas Valve Mounting Bracket	
13	59063A	Booster and Holding Coil	Models NG5319-3000, NG5319-3058, NG5319-3080, NG5319-3088, NG5519-3300 and NG6339-3000
	58804A	Booster and Holding Coil	All other models
14	59063B	Secondary Coil	Models NG5319-3000, NG5319-3058, NG5319-3080, NG5319-3088, NG5519-3300 and NG6339-3000
	58804B	Secondary Coil	All other models
15	58804	Gas Valve Assembly	N.G. or Mixed Gas; 120 Volt/60 Hertz
	60443	Valve Assembly	N.G. or Mixed Gas; 230 Volt/50 Hertz
	59063	Gas Valve Assembly	N.G. or Mixed Gas; 115 Volt/50 Hertz

N/A = Part no longer available

Terminal Block - Electric Models Through Serial No. S6271975XG

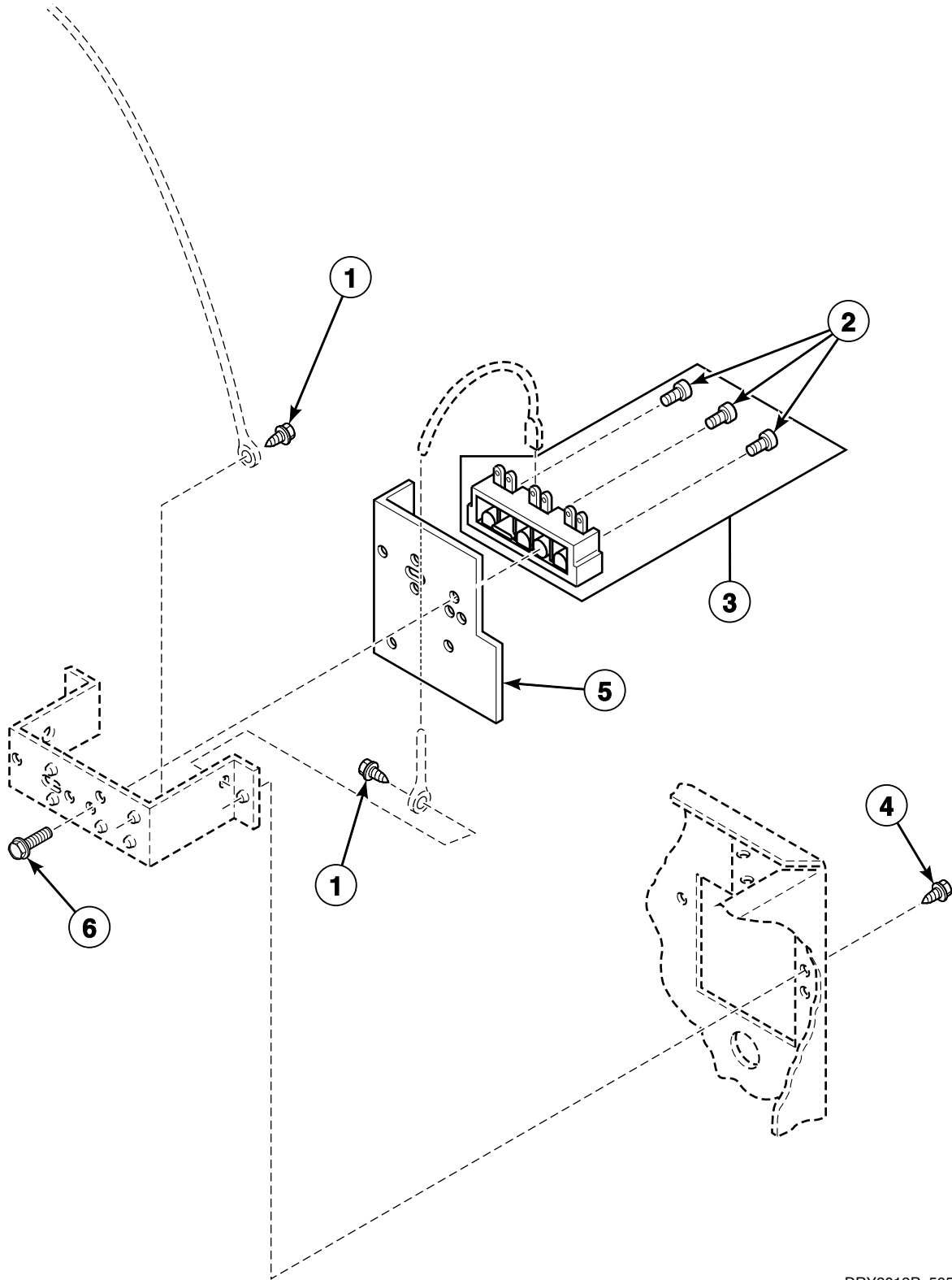


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Terminal Block - Electric Models Through Serial No. S6271975XG

REF	PART NO.	DESCRIPTION	COMMENTS
1	56087	Terminal Block Shield	
2	Q6535	Screw	
3	56552	Washer	
4	Q6163	Nut	
5	33562	Screw	
6	51474	Washer	
7	50854A	Terminal Block Assembly	
8	20530	Screw	

Terminal Block - Electric Models Starting Serial No. S6271976XG

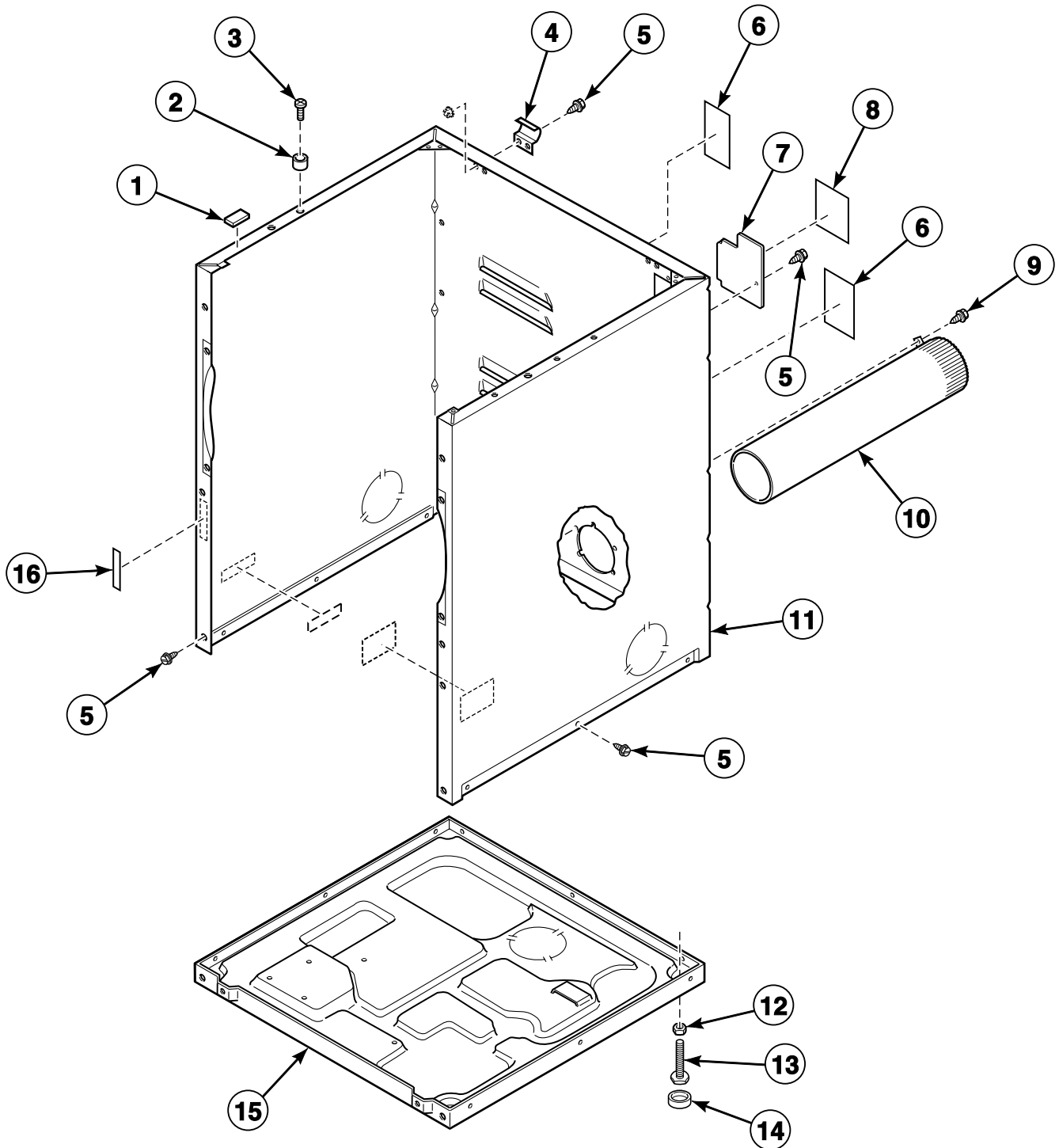


DRY2012P_505904

Terminal Block - Electric Models Starting Serial No. S6271976XG

REF	PART NO.	DESCRIPTION	COMMENTS
1	20530	Screw	
2	61199	Screw	
3	510190P	Terminal Block Assembly	Includes 3 of item 2
4	33562	Screw	
5	56087	Terminal Block Shield	
6	501285	Screw	

Cabinet, Exhaust Duct and Base



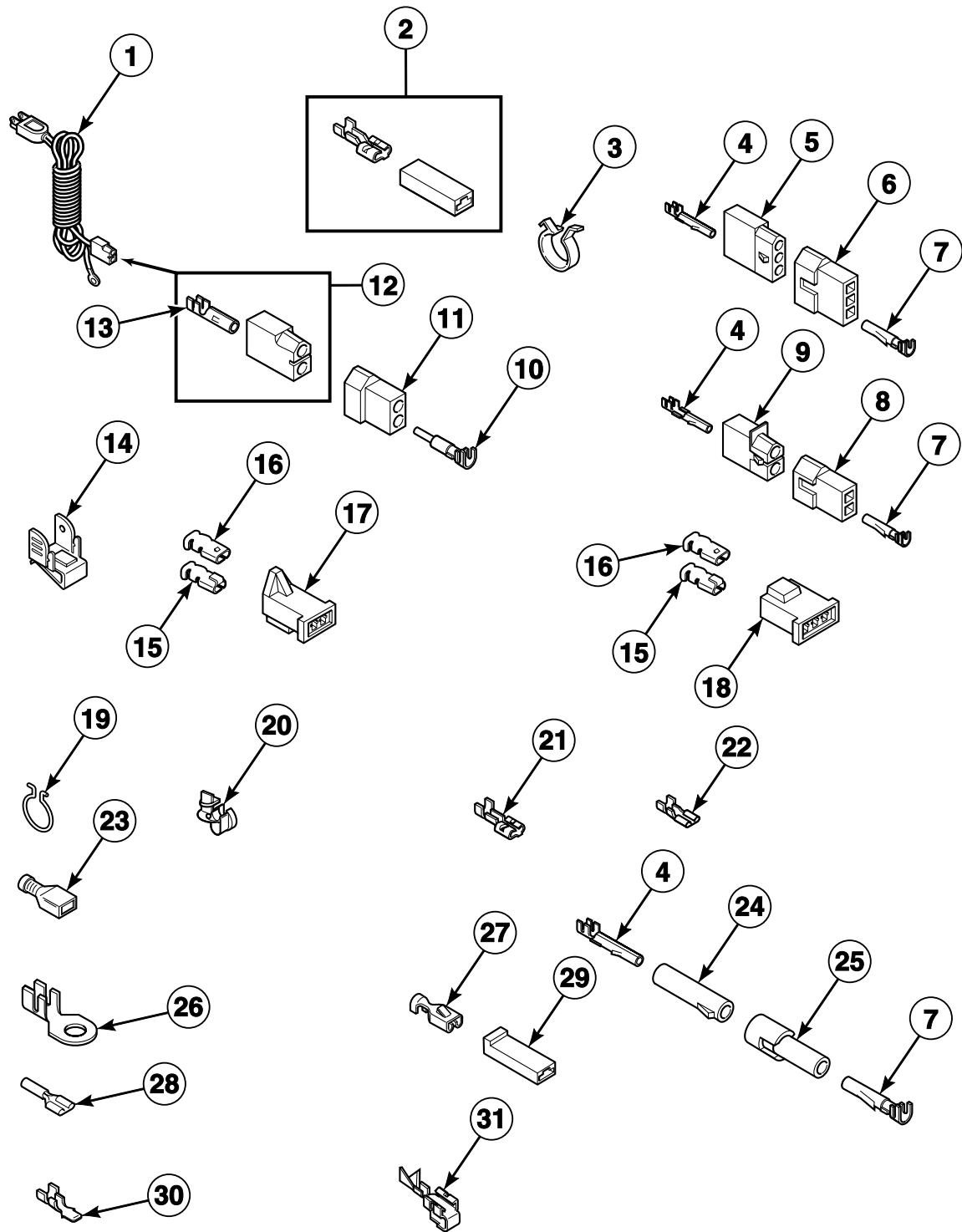
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Cabinet, Exhaust Duct and Base

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	N/A	Hinge	
5	33562	Screw	
6	511004	Gas Clearance Label	Gas models
	58592	Instruction Sticker	Models AE4113, NE3313 and NE3513
	511005	Electric Clearance Label	All other models
7	60821	Access Cover Plate	
8	N/A	Sticker	Electric models
9	33561	Screw	
10	N/A	Exhaust Duct Assembly	
11	N/A	Dryer Cabinet Assembly	
12	20274	Nut	
13	52696	Screw	
14	70282	Rubber Foot	
15	N/A	Base Assembly	
16	505281	Disconnect Power Warning Label	

N/A = Part no longer available

Power Cord and Terminals



DRY1964P_505904

Power Cord and Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	56222	Lead-In Cord	Gas models
2	00360	Ultra Pod Terminal	1/4 inch; (1) 12 gauge wire; (2) 18 gauge wires
3	504034	Wire Clip	
4	00117	Female Pin Terminal	
5	23039	3 Circuit Receptacle	
6	23040	Plug	
7	00116	Male Pin Terminal	
8	56448	2 Circuit Plug	
9	56451	2 Circuit Receptacle	
10	00127	Male Pin Terminal	
11	56266	2 Circuit Plug	
12	56265	2 Circuit Receptacle	
13	00130	Female Pin Terminal	
14	00161	Grounding Clip	
15	00361	Female Piggyback Terminal	
16	00189	Female Spade Terminal	
17	58799	2 Circuit Connector	
18	58800	3 Circuit Connector	
19	51291	Wire Clip	
20	38384	Strain Relief	
21	00223	Female Spade Terminal	1/4 inch; (1) 18 gauge wire
	00121	Female Spade Terminal	1/4 inch; (2) 18 gauge wires
	00222	Female Spade Terminal	1/4 inch; (1) 12 gauge wire
22	00124	Female Spade Terminal	3/16 inch; (1) 18 gauge wire; .020 tab
	00209	Female Spade Terminal	3/16 inch; (2) 18 gauge wires; .020 tab
	00156	Female Spade Terminal	3/16 inch; Thermostat wire; .032 tab
23	00165	Insulated Female Terminal	3/16 inch
	00359	Ultra Pod Terminal	1/4 inch
24	26301	Molex Receptacle	
25	26302	1 Circuit Plug	
26	00110	Ring Terminal	No. 10; (1) 18 gauge wire
	00111	Ring Terminal	No. 10; (2) 18 gauge wires or (1) 12 gauge wire
27	00115	Female Spade Terminal	(1) 18 gauge wire
	00321	Female Spade Terminal	(2) 18 gauge wires or (1) 12 gauge wire
28	N/A	Pre-Insulated Spade Terminal	18 gauge
	00215	Pre-Insulated Spade Terminal	12 gauge
29	90789	Receptacle Housing	
30	00139	Male Tab Terminal	
31	00114	Female Spade Terminal	

N/A = Part no longer available

Wire Harnesses and Wires

PART NO.	DESCRIPTION	COMMENTS
61590	Wire Harness Assembly	Models NG8339, NG8539 and NG8639 starting Serial No. S6271976XG
N/A	Wire Harness Assembly	All other models
45001	18 Gauge Wire	Black; Order wire by foot; Order terminals and connectors as required.
45380	12 Gauge Wire	Orange; Order wire by foot; Order terminals and connectors as required.

N/A = Part no longer available

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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